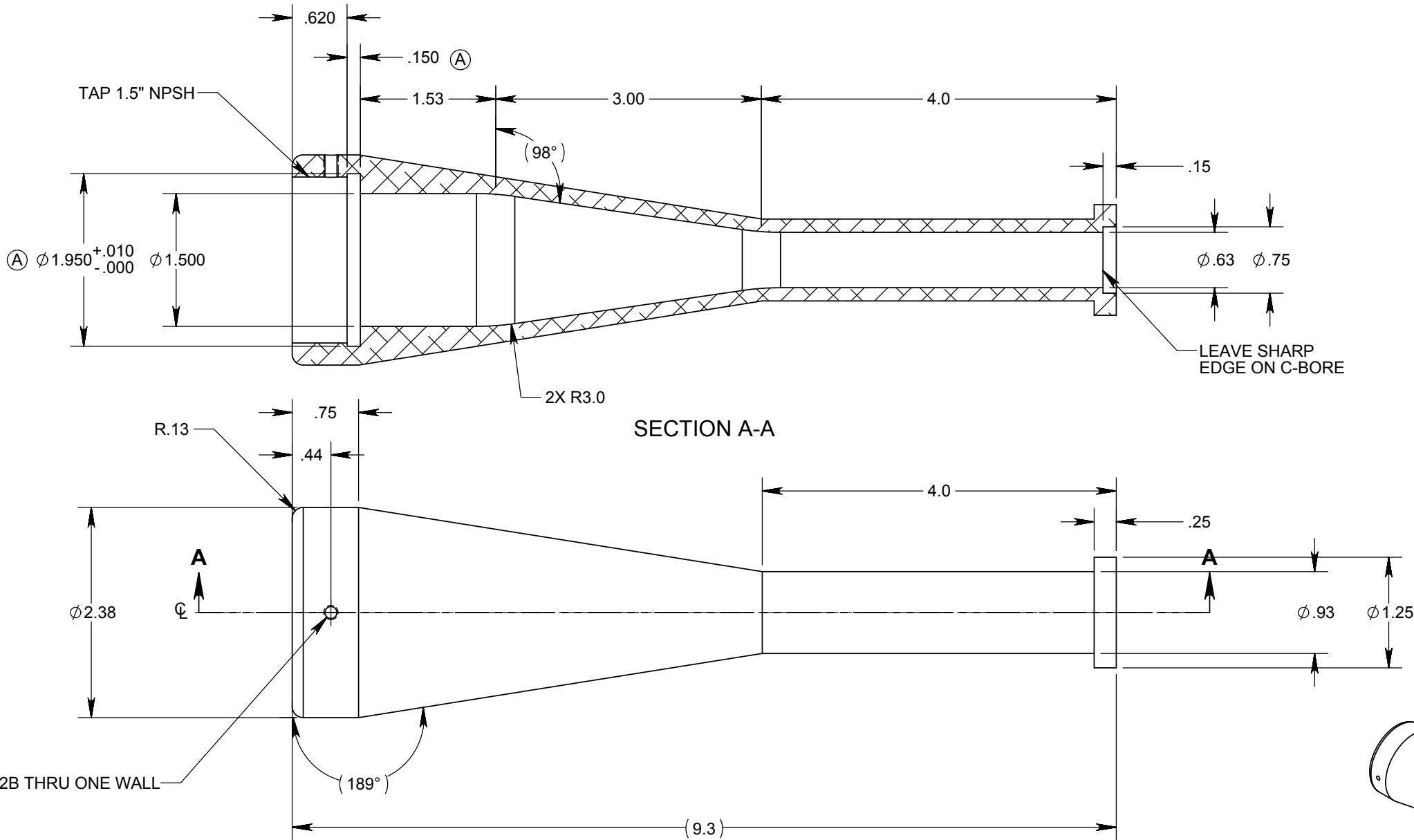


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ANY DISCLOSURE IN PART OR AS A WHOLE TO  
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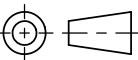
NEXT ASSEMBLY		USED ON		REVISIONS				
VARIOUS		VARIOUS		REV.	DESCRIPTION	REV BY	DATE	APPV
				A	ADDED Ø 1.950 RELIEF CUT	DMK	4/8/2015	SF



NOTE:

1. ALTERNATE MATERIALS

AL 6061-T6, T6510, T6511 PER AMS 4150, 4173 OR AMS-QQ-A-200/8  
AL 6061-T6, T651 PER AMS 4117 OR AMS-QQ-A-225/8  
AL 6061-T62 PER AMS 4115, 4116 OR AMS-QQ-A-225/8

<div>- DO NOT SCALE DRAWING - UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES REMOVE ALL BURRS &amp; BREAK SHARP EDGES</div>			SIGNATURE		DATE		<div>13340 N.E. Whitaker Way Portland, Oregon 97230 Ph. 503.257.3511</div>					
			DRAWN BY: D KRUTHOFF		DATE: 1/19/15							
TOLERANCES							TITLE NOZZLE, FIRE BOOM					
MACHINE FINISH <div>63</div>		DIMENSIONS: X.X ± .1 X.XX ± .03 X.XXX ± .010		PROJECTION: 		CHECKED BY: -				DATE: -		
MATERIAL AL 6061-T62 PER AMS 4160 OR AMS-QQ-A-200/8		ANGLES: X ± 1° X.X ± .5°		PRODUCTION CONTROL: J RODRIGUEZ		DATE: 1/19/15		DRAWING NO. 500-714000			REV A	
				ENGINEER APPROVAL: D WRIGHT		DATE: 1/20/15						
				ESTIMATED WEIGHT: 0.739 Lbs		SIZE: B						
FINISH ANODIZE PER MIL-A-8625, TYPE III, CLASS 2, BLACK				DRAWING FILE NAME: 500-714000			SCALE: NONE		MODEL FILE NAME: 500-714000		SHEET 1 OF 1	

REV  
A